

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1.-25. (Canceled).

26. (New) A non-aqueous UV-curable ink composition for ink jet printing consisting essentially of:

about 4.5% of a colorant;

a dispersant system providing about 0.1% a dispersant synergist and about 1 wt% of a low molecular weight hyperdispersant;

about 45 wt% of dipropylene glycol diacrylate;

about 22 wt% propoxylated(2) neopentyl glycol diacrylate;

about 7 wt% of ethoxylated(6) trimethylol propane triacrylate;

about 7 wt% of ethoxylated(3) trimethylol propane triacrylate;

about 3 wt% dipentaerythritol hexaacrylate;

about 9 wt% photoinitiator; and

about 0.3 wt% tetra-acrylate-modified polydimethylsiloxane surfactant having fifteen dimethylsiloxane groups;

said composition causing the loss of no more than 5% of the nozzles in an ink jet print head after 750 prints and providing a hole to area ratio of no more than 0.007.

27. (New) The ink composition as claimed in claim 26 wherein the composition causes the loss of no more than 1% of the nozzles in an ink jet print head after 750 prints.